



*What is Nepheline Syenite?*

A unique all-natural sodium-potassium silicate mineral HIFILL<sup>®</sup>-N additives are available in ultrafine, **precisely controlled particle size distributions** for optimum performance. HIFILL<sup>®</sup>-N allows for **formulation and processing cost reduction** while not adversely impacting the products' physical properties and durability.

*Any physical performance decline?*

**What loadings?**  
 Start with replacing CaCO<sub>3</sub> -1:1  
**NO** – Nepheline Syenite behaves basically the same as CaCO<sub>3</sub>, as far as mold shrinkage, melt index, tensile, impact, HDT, flexural modulus etc.

